



# Accutek Jaw Boring Rings

For Boring Ring for Soft Chuck Jaws

June 1, 2024 - July 31, 2024

## Save Set-Up Time!!

No need search your shop for a setup piece and waste value shop time. Accutek Jaw Boring Rings are essential for boring soft jaws and round jaws/pie jaws.

### Features:

- 1) Ideal for machining Pie jaws or Soft Jaws
- 2) Applies equal pressure on all jaws for accurate boring dimensions
- 3) Attaches easily and quickly without tools
- 4) Attaches to front of jaws, compensating for "jaw lift" during machining
- 5) Through boring is very easily done with this design

### Installation:

- 1) Place the jaw boring ring over your chuck and locate the boring ring pins in the counterbores of your chuck jaws
- 2) Rotate the jaw boring ring until it is firm. 3)
- 3) Activate your jaws with manual scroll or with power chuck style
- 4) Machine the desired dimension into the jaws - the jaw boring ring will maintain equal pressure to all jaws thus allowing for a consistent and accurate bore.



Accutek Catalog Number	Accutek Description	Chuck Diameter	ID Inch	OD Inch	Pin Depth	Pin Diameter	List Price	Promo Price
JBR05	5.0" Chuck Jaw Boring Ring	5.0"	2.335	5.500	0.350	0.510	\$ 235.00	\$ 199.75
JBR06	6.0" Chuck Jaw Boring Ring	6.0"	3.250	6.825	0.350	0.512	\$ 285.00	\$ 242.25
JBR08	8.0" Chuck Jaw Boring Ring	8.0"	3.500	8.450	0.350	0.562	\$ 400.00	\$ 340.00
JBR10	10.0" Chuck Jaw Boring Ring	10.0"	5.900	10.150	0.350	0.709	\$ 470.00	\$ 399.50
JBR12	12.0" Chuck Jaw Boring Ring	12.0"	7.475	12.075	0.400	0.709	\$ 555.00	\$ 471.75
JBR15	15.0" Chuck Jaw Boring Ring	15.0"	9.055	14.960	0.629	1.220	\$ 695.00	\$ 590.75

Accutek also offers a full line of AccuTurn Hard jaws, Soft jaws (steel and aluminum), and Aluminum Pie Jaws. Along with our chuck jaws, Accutek offers a full line of manual Chucks and CNC Power Chucks.



MACHINE TOOLS & INDUSTRIAL SUPPLIES

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