



# High Performance Tool ACE Spot Drill

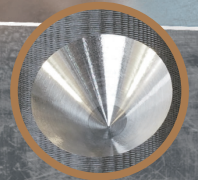


Ancient



Now & Future

- ▶ High rigidity.
- ▶ High precision.
- ▶ Ultra-long tool life.
- ▶ Fine surface finish.

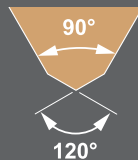


Fine surface finish



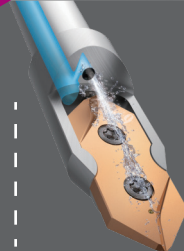
## 2-flutes edged

It is symmetric, it reduces the lateral force.



## Dual point angle

ensure strength at the centre to prevent fracturing.



## Internal Coolant

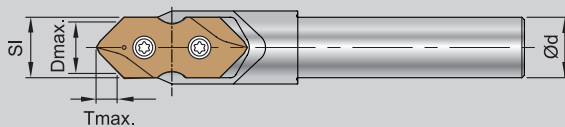
Optimized coolant design for better balancing.

## ▶ 90° MiniSets

1



2



| Grade  | Coating     | Steel | Cast Iron |
|--------|-------------|-------|-----------|
| NC2057 | AlTiN+TiSiN | ●     | ●         |

| EDP # | Fig. | SI             | Parts No.        | Ød             | Dmax.            | Tmax.           | Insert Included     | Content                             | Promo Price | List Price          |
|-------|------|----------------|------------------|----------------|------------------|-----------------|---------------------|-------------------------------------|-------------|---------------------|
| 21043 | 1    | 06<br>(0.236") | 99688-SI06-06-MS | 6<br>(0.236")  | 5.5<br>(0.217")  | 2.5<br>(0.098") | S9MT06T1-090-NC2057 | Holder x 1<br>Insert x 2<br>Key x 1 | \$130       | <del>\$264.69</del> |
| 21044 | 2    | 20<br>(0.787") | 99688-SI20-20-MS | 20<br>(0.787") | 19.5<br>(0.768") | 8.9<br>(0.350") | S9MT2004-090-NC2057 | Holder x 1<br>Insert x 1<br>Key x 1 | \$300       | <del>\$579.01</del> |

**EVEREDE TOOL COMPANY**  
850 W. Hawthorne Lane West Chicago, IL 60185  
800-621-5486 [www.everede.net](http://www.everede.net)



**SYRACUSE  
SUPPLY**  
MACHINE TOOLS & INDUSTRIAL SUPPLIES

SYRACUSE 315-695-2008  
BUFFALO 716-893-3643  
[SYRACUSESUPPLY.COM](http://SYRACUSESUPPLY.COM)